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MIG Flow Rate Chart - MIG Gas Waste & Weld Quality

MIG Gun Nozzle Size Inside Diameter (Wire Size, Inches) Minimum Suggested Flow
(1) Typical Flow Setting Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15 CFH
18-22 CFH ~ 30 CFH 1/2 Inch (0.030-0.045) 18 CFH 22-27 CFH ~40 CFH 5/8 Inch
(0.045-1/16) 22 CFH 30-35 CFH ~55 CFH 3/4 Inch (3/32-1/8) 30 CFH 30-40 CFH ~65
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