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Example Consider The Reaction Curve Shown In figure 9. The Goal Is Derive The PID Control Parameters. From The Graph We Have: $K= 3$; $\tau= 2$; $Z_n= 1$, From Which We Get $K_P= 0.2$ (25) $I= 4$ (26) $D= 1$ (27) Additional Reading Model Based Design Methods Two Methods Are Discussed H Mar 1th, 2024
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