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1. Lubricate Bolt Threads, Bolt Head Seating Areas And Washers With Clean Engine Oil. 2. Tighten Bolts In Three (3) Stages. NOTE 2: + —Tighten In Steps As Shown In Figure 4.2. SEQUENCE "A" STAGE 2 SEQUENCE "B" STAGE 3 FRONT INTAKE SIDE INTAKE SIDE STAGE - FOLLOWHNG SEQUENCE "A" TIGHTEN BOLTS TO 110 Bs.ft. (150 Nm) 4th, 2024

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