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Working Diameter (inch) Actual Cutting Diameter Of Toroid Inserts 0.020 0.260  
0.385 0.465 0.544 0.696 0.845 0.050 0.325 0.450 0.541 0.630 0.800 0.964 0.075  
0.354 0.479 0. Jan 12th, 2024.

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Cutting Pressure Right Wrong Wrong Right 3 - 5 Table Cutting Pressure. 113 1.  
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The Program Has Stopped, Write Down The Position That You Stopped The Program, As You Will Need This Later. In This Example, The Position Line Is #1530 (N15260 G00 X6.6227 Y4.6262). Carefully Examine The Area That Was To Be Cut, And Physically Measure The Di

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