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Fenicchia, Systems Redesign Coordinator, Bay 7th,
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TEXT 2.5. Using Six Sigma Methodology, A Company At
4.5 Sigma Would Have A Failure Rate Of: A. 3.4 Ppm B.
233 Ppm C. 1350 Ppm D. 6210 Ppm Solution: The Six
Sigma Approach Allows For A ± 1.5 Sigma Shift.

Answer B Represents The 5 Sigma Level And Answer D
Is The 4 Sigma Level. Answer C Is Correct. 4th,
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